Table IV

	Oral ED ₅₀ responses in mg/kg			
Tests	Compd 30	Compd 40	Phenyl- butazone	
Antiedema ^a	40	40	17.9	
Antipyresis	20.5 1 3 0	18 130	17.5 172	
Analgetic (AcOH)				
Vascular permeability (AcOH and Evans Blue)	160	170	160	
Acute oral LD ₅₀ (mice)	1420	980	760	

 a ED₅₀ values.

mole) of LAH in 200 ml of THF. The mixt was refluxed 12 hr and cooled, and the complex was carefully decompd by sequential dropwise addns of 2.9 ml of H_2O , 2.9 ml of 15% NaOH soln, and 8.7 ml of H_2O . After stirring for 3 hr the mixt was filtered, and the filter cake washed with Et_2O . The combined filtrates were dried (MgSO₄), filtered, and gassed with dry HCl. The crude HCl salt was crystd from EtOH to give 7.8 g (78%).

4-p-Chlorobenzoyl-4,5-dihydro-1,3-dimethyl-1*H*-pyrazolo [3,4-b]-[1,4]benzoxazepine (45). A soln of 5.25 g (0.03 mole) of p-chlorobenzoyl chloride in 50 ml of Et₂O was added slowly to a stirred soln of 6.45 g (0.03 mole) of base prepd from 30, and 2.4 g (0.03 mole) of pyridine in 300 ml of Et₂O. The mixt was stirred 6 hr at room temp and successively washed with H₂O, 5% HCl, H₂O, 5% NaHCO₃, and finally with H₂O. The dried Et₂O soln (MgSO₄) was concd *in vacuo*. One recrystn from EtOH gave 8.3 g (78%). Other compds prepd by this method were 37, 38, 41, 44, and 46. 4-Chloroformyl-4,5-dihydro-1,3-dimethyl-1*H*-pyrazolo[3,4-b]-

4-Chloroformyl-4,5-dihydro-1,3-dimethyl-1*H*-pyrazolo[3,4-*b*]-[1,4]benzoxazepine (31). A satd soln of COCl₂ in EtOAc was made by bubbling a slow stream of the gas into 800 ml of EtOAc, chilled in ice, for 30 min. To this was added rapidly a soln of 47 g (0.22 mole) of base prepd from 30, in a min of EtOAc. The mixt was refluxed for 3 hr and then gassed again with COCl₂ for 0.5 hr. The hot mixt was filtered, and the filtrate was washed with H₂O, and dried (MgSO₄). The dry filtrate was concd to an oil which crystd. One recrystn from EtOAc gave 21 g (43%).

4,5-Dihydro-1,3-dimethyl-4(2-propynylcarbamoyl)-1*H*-pyrazolo-[3,4-*b*][1,4]benzoxazepine (43). A soln of 2.2 g (0.04 mole) of propargylamine and 4.56 g (0.02 mole) of 31 in 100 ml of EtOAc was stirred 12 hr at room temp. The soln was washed with H_2O , dried (MgSO₄), and concd to a solid. Crude product was crystd from EtOAc to give 3.2 g (56%). 4-Azidoformyl-4,5-dihydro-1,3-dimethyl-1*H*-pyrazolo[3,4-*b*]-[1,4]benzoxazepine (32). A soln of 4.56 g (0.02 mole) of 31 and 2.6 g (0.04 mole) of NaN₃ in 100 ml of 90% Me₂CO-H₂O was stirred for 12 hr. The soln was concd, and the residue was taken up in Et₂O and filtered, and the filtrate was dried (MgSO₄). The solid obtd upon concn was crystd from Skelly B to give 1.2 g (22%).

4-Carbamoyl and Thiocarbamoyl Derivatives of 4,5-Dihydro-1,3-dimethyl-1*H*-pyrazolo[3,4-*b*][1,4]benzoxazepine. A soln (0.037 mole) of RNCO or RNCS and 8 g (0.037 mole) of base prepd from 30 in 250 ml of Et_2O was stirred for 12 hr. The soln was concd, and the resulting solids were crystd to give yields ranging from 55 to 88%. Compds 39, 42, 47, and 48 were prepd in this manner.

4,5-Dihydro-1,3-dimethyl-4-formyl-1*H*-pyrazolo[3,4-*b*][1,4]benzoxazepine (33). Compd 30 (6.4 g, 0.03 mole) was refluxed for 2 hr in 75 ml of ethyl formate. The soln was concd and the oil chilled to effect crystn. Recrystn from Skelly B gave 4.3 g (60%).

5-Carbamoyl-4,5-dihydro-1,3-dimethyl-1*H*-pyrazolo [3,4-b]-[1,4]benzoxazepine (34). An aq soln of KNCO (3.3 g, 0.04 mole) was added to 10 g (0.04 mole) of 31 in 70 ml of H₂O. After 1 hr the solid was collected and washed with H₂O. Crystn from EtOH gave 6.3 g (61%).

6.3 g (61%). 4,5-Dlhydro-1,3,4-trimethyl-1*H*-pyrazolo [3,4-*b*][1,4]benzoxazepine (36). A soln of 21.5 g (0.10 mole) of base prepd from 30 in 50 ml of dioxane was added to a stirred mixt of 4.8 g (0.10 mole) of NaH in 150 ml of dioxane. The mixt was heated to 70° for 2 hr and then cooled to 20° while a soln of 14.2 g (0.10 mole) of MeI in an equal vol of dioxane was added dropwise. The temp was then raised to 40° for 3 hr. After removal of solvent, the residue was taken up in 5% HCl and washed with Et₂O. The acid soln was basified, extd with Et₂O, dried, and filtered, and the filtrate was evapd to yield a solid. The solid crystd from Skelly B to give 15.6 g (67%). Compd 40 was also prepd by this method.

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Studies on Cardiovascular Drugs. 5.¹ 1-Amino-3-phenoxy-2-propanol Derivatives as β -Adrenergic Blocking Agents

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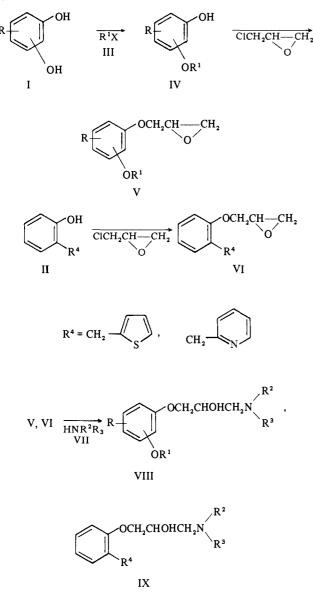
Several 1-amino-3-(substituted phenoxy)-2-propanols have been synthesized and examined for adrenergic β -receptor blocking activity. Of the compds synthesized and tested, 1-*tert*-butylamino-3-[o-(furfuryloxy)-phenoxy]-2-propanol (24), 1-[o-(allyloxymethoxy)phenoxy]-3-*tert*-butylamino-2-propanol (21), 1-*tert*-butylamino-3-[o-(tetrahydrofurfuryloxy)phenoxy]-2-propanol (26a, 26b), and 1-*tert*-butylamino-3-[o-(methoxymethoxy)phenoxy]-2-propanol (2) showed potent activity.

A series of 1-amino-3-naphthoxy-2-propanols was synthesized by Crowther, *et al.*,² and proved to possess potent adrenergic β -receptor blocking properties. Among these compounds, 1-isopropylamino-3-(1-naphthoxy)-2-propanol (propranolol) was selected and has been used in the treatment of various cardiac arrhythmias and angina pectoris. Many synthetic and pharmacological investigations³ on 1amino-3-bicyclic aromaticoxy-2-propanols have been pursued by a number of workers.

The syntheses and adrenergic β -receptor blocking activities of 1-amino-3-(substituted phenoxy)-2-propanols were reported by Crowther, *et al.*⁴ They showed that compds bear-

ing substituents on the benzene nucleus, such as alkyl, alkoxy, aryloxy, arylthio, OH, Cl, and NO_2 , were highly active. These findings prompted us to synthesize some further 1-amino-3-phenoxy-2-propanol derivatives bearing substituents on the benzene nucleus and to evaluate their pharmacological properties in comparison with propranolol.

Chemistry. The dihydroxybenzenes I were allowed to react with the halides III to give the substituted phenols IV, and these (II⁵ and IV) with epichlorohydrin to afford the corresponding epoxides V and VI. Finally, the epoxides (V, VI) were treated with amine VII to give the desired compds Scheme I



VIII and IX in the usual manner. Formulas and physical properties of the derivatives are shown in Tables I and II.

Assay of the Adrenergic β -Receptor Blocking Activity. Activity was evaluated by the antagonistic activity of test compounds to the relaxing effect of isoproterenol. A guinea pig weighing 250-350 g was sacrificed and its tracheal tube was removed. A tracheal strip prepn was made according to Takagi, et al.,⁶ and suspended in 20 ml of organ bath filled with aerated Tyrode solution at 37°. An initial basal tension of 0.5 g was applied to the tracheal prepn. A constant response of the prepn to ACh was induced by repeated administration of ACh at 10⁻⁵ g/ml into the bath. Following this procedure, a cumulative concn response curve of isoproterenol was determined before and after administration of test compds. Isoproterenol was added into the tube beginning with 10⁻⁸ g/ml. The activities of test compounds were evaluated by PA₂, which was reported by Van Rossum.⁷ The results were shown as mean value of the PA₂ of several experiments.

Structure-Activity Relationships. The amino group of 1amino-3-aryloxy-2-propanols had to be secondary for potent adrenergic β -receptor blocking activity, as also reported by Ghouri, et al.,⁸ and by Boissier, et al.⁹ Introduction of a bulky substituent, such as cyclohexyl, into the amino group led to less active compounds, as reported by Schwender, et al.^{3d} The potency order for amino substituents in this series was tert-Bu > i-Pr > sec-Bu. Introduction of a CN group into alkyl substituents on the amino group reduced the activity.

As for the substituents on benzene nucleus, an o-(alkoxysubstituted)alkoxy group enhanced the activity, whereas para isomers (3 and 22) showed low activity. The lowering of the activity was observed when either the bulkiness of an alkyl group or the chain length of an alkylene group of alkoxy-substituted alkoxy group on the benzene nucleus became larger or longer, respectively. In this type of substituent an allyloxymethoxy group unexpectedly enhanced the activity. It was noteworthy that tetrahydrofurfuryloxy group, which was considered to be a cyclized form of 2-propyloxyethoxy group, potentiated the activity, while the tetrahydropyranyl-2-methoxy group did not.

The compounds bearing o-furfuryloxy, o-[(2-thienyl)methoxy], o-[(3-pyridyl)methoxy], and o-[(2-pyridyl)methyl] groups showed potent activity, but those with an o-[(2-thienyl)methyl] group showed moderate activity. The potency order observed with ortho substitution on a benzene nucleus in the 1-*tert*-butylamino-3-(substituted phenoxy)-2-propanol series was furfuryloxy (24) > allyloxymethoxy (21) > tetrahydrofurfuryloxy (26a) > methoxymethoxy (2), 2-methylthioethoxy (20) > ethoxymethoxy (6), 2-thienylmethoxy (28) > 3-pyridylmethoxy (32), 2-pyridylmethyl (37) > 2-methoxyethoxy (13) > tetrahydropyranyl-2-methoxy (35) > 2-pyridyloxy (33), benzyloxymethoxy (10) > 2-phenyloxyethoxy (18), 2-thienylmethyl (38).

As described above, the compounds showing PA_2 values above 8.75 were 2, 21, 24, and 26a. Further pharmacological and chemical studies on 26a and 26b are in progress in view of their low toxicity and chemical stability.

Experimental Section

All melting points were determined in an open capillary tube in a bath and are uncorrected. Representative procedures for the syntheses of the compds listed in Tables I and II are given below.

o-Furfuryloxyphenol. Into a mixt of 47.5 g (0.43 mole) of pyrocatechol, 60 g (0.435 mole) of K_2CO_3 , and 300 ml of Me_2CO was dropped 50 g (0.43 mole) of furfuryl chloride¹⁰ with stirring at room temp. After addn, the mixt was gently refluxed for 7 hr and filtered to remove insol material. The filtrate was evapl to dryness *in vacuo*. The residual oil was dissolved in C_6H_6 and insol resinous material was removed (Celite). The soln was extd with aq 5% NaOH, and the ext was acidified (HCl). The sept oil was extd with C_6H_6 , washed with aq 5% NaHCO₃ and H₂O, dried (MgSO₄), and concd to dryness. The residue was distd to give 40 g (48.8%) of the product, bp 105-112° (0.01 mm), $n^{20}D$ 1.5672.

o-(2-Pyridyloxy)phenol. A mixt of 11.0 g (0.1 mole) of pyrocatechol, 14.5 g (0.1 mole) of K_2CO_3 , 0.1 g of KI, a small amt of Cu powder, and 16.0 g (0.1 mole) of 2-bromopyridine in 60 ml of DMF was stirred at 110-120° for 10 hr, then filtered, and the filtrate was evapd to dryness *in vacuo*. The oily residue was dissolved in C₆H₆ and extd with aq 5% NaOH. The ext was acidified with 5% HCl and then basified with NaHCO₃. The solid was collected and recrystd from MeOH-H₂O to give 10.0 g (53.5%) of the product, mp 108-111°. Anal. (C₁₁H₉NO₂) C, H, N. 1,2-Epoxy-3-[o-(methoxymethoxy)phenoxy]propane. To a

1,2-Epoxy-3-[o-(methoxymethoxy)phenoxy]propane. To a soln of 3.3 g (0.059 mole) of KOH in 50 ml of H₂O were added 8.5 g (0.055 mole) of o-(methoxymethoxy)phenol¹¹ and 5.3 g (0.057 mole) of epichlorohydrin. The mixt was stirred at room temp for 7 hr, then extd with C₆H₆. The ext was washed with H₂O and dried (MgSO₄). C₆H₆ was removed *in vacuo* and the residue was distd to give 7.0 g (64%) of the product, which crystd on standing, bp 135-140° (0.12 mm), mp 30-33°.

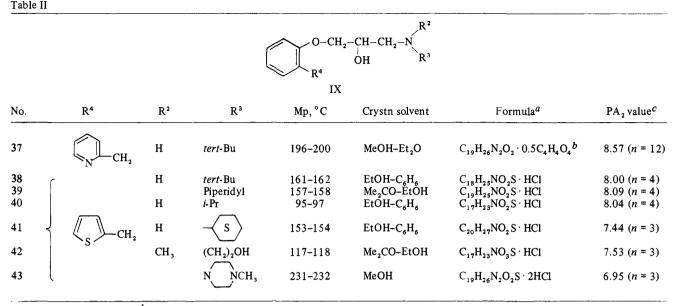
R OCH ₂ CHOHCH ₂ NR ² R ³											
No.	R	R¹	R²	R³	Mp,°C	Crystn solvent	Formula ^{<i>a</i>}	PA ₂ value ^g			
1	Н	2 CH ₃ OCH ₂	Н	<i>i</i> -Pr	145-146	MeOH-Et,O	$C_{14}H_{23}NO_4 \cdot 0.5C_4H_4O_4^{b}$	8.32 (n = 9)			
2	Н	2 CH ₃ OCH ₂	Н	tert-Bu	162-163	MeOH-Et ₂ O	$C_{15}H_{25}NO_4 \cdot 0.5C_4H_4O_4b$	8.75(n=8)			
3	Н	4 CH ₃ OCH ₂	Н	<i>i</i> -Pr	95-98	MeOH-Et ₂ O	$C_{14}H_{23}NO_4 \cdot C_4H_4O_4^b$	6.38(n = 4)			
4	Н	$2 i - C_3 H_7 OC H_2$	Н	C ₆ H ₁₁	115-117	Me ₂ CO-Et ₂ O	$C_{19}H_{31}NO_4 \cdot 0.5C_4H_4O_4b$	7.24 (n = 4)			
5	Н	2 CH ₃ OCH ₂	Н	CH(CH ₃)C ₂ H ₅	125-127	EtOH-Et₂O	$C_{15}H_{25}NO_4 \cdot 0.5C_4H_4O_4^b$	8.16 (<i>n</i> = 10)			
6	Н	2 C ₂ H ₅ OCH ₂	Н	tert-Bu	168-171	MeOH-Et ₂ O	$C_{16}H_{27}NO_4 \cdot 0.5C_4H_4O_4^b$	8.70(n = 4)			
7	Н	2 CH ₃ OCH ₂	Н	Н	133-136	MeOH-Et ₂ O	$C_{11}H_{17}NO_4 \cdot 0.5C_4H_4O_4 \cdot 0.5H_2O^b$	7.98(n=6)			
8 ^c	4- and 5-CH ₃	2 CH ₃ OCH ₂	Н	<i>tert</i> -Bu	136 -13 9	MeOH-Et ₂ O	$C_{16}H_{27}NO_4 \cdot 0.5C_4H_4O_4b$	8.58 (n = 4)			
9 ^c	4 - and $5 - CH_3$	2 CH ₃ OCH ₂	Н	<i>i</i> -Pr	125-127	MeOH-Et ₂ O	$\mathrm{C_{15}H_{25}NO_4} \cdot 0.5\mathrm{C_4H_4O_4}^b$	7.73 $(n = 4)$			
10	H H	2 C ₆ H ₅ CH ₂ OCH ₂	н	<i>tert</i> -Bu	154-156	EtOH-Et,O	$C_{21}H_{29}NO_4 \cdot 0.5C_4H_4O_4^b$	8.14 (n = 8)			
11	н	2 $CH_2 = CHCH_2OCH_2$		Piperidyl	120-122	MeOH-Et ₂ O	$C_{18}H_{27}NO_4 \cdot 0.5C_4H_4O_4^{b}$	7.51 (n = 9)			
12	н	$2 CH_{3}O(CH_{3}),$	Н	<i>i</i> -Pr	50-54	MeOH-Et,O	$C_{15}H_{25}NO_4 \cdot C_4H_4O_4^d$	8.27 (n = 5)			
13	н	$2 CH_{3}O(CH_{2})_{2}$	Ĥ	<i>tert</i> -Bu	140-142	MeOH-Et,O	$C_{16}H_{27}NO_4 \cdot 0.5C_4H_4O_4 \cdot 0.5H_2O^b$	8.49(n = 6)			
14	H	2 CH ₂ O(CH ₂),	н	CH(CH ₃)C ₂ H ₅	85-88	Me,CO-Et,O	$C_{16}H_{27}NO_4 \cdot 0.5C_4H_4O_4^{b}$	8.06 (n = 8)			
15	н	$2 C_{H_{2}O(CH_{2})}$	Ĥ	<i>i</i> -Pr	104-107	MeOH-Et.O	$C_{16}H_{27}NO_4 \cdot 0.5C_4H_4O_4 \cdot 0.5H_2O^b$	7.43 (n = 4)			
16 ^e	H	2 CH ₃ OCH ₂ CH(CH ₃)	-	<i>i</i> -Pr	108-112	MeOH-Et ₂ O	$C_{16}H_{27}NO_4 \cdot C_4H_4O_4b$	7.78(n = 4)			
17	H	2 CH_OCH_C=CCH,		<i>i</i> -Pr	89-92	Me,CO-Et,O	$C_{17}H_{25}NO_4 \cdot 0.5C_4H_4O_4 \cdot 0.5H_2O^b$	8.12 (n = 4)			
18	н	$2 C_6H_5O(CH_2)_2$	Ĥ	tert-Bu	152-153	EtOH-Et,O	$C_{21}H_{29}NO_4 \cdot 0.5C_4H_4O_4^{b}$	8.02(n = 8)			
19	н	$2 CH_{3}O(CH_{2})_{2}$	H	CH(CH,)CH,CN		MeOH-Et,O	$C_{16}H_{24}N_2O_4 \cdot C_4H_4O_4 \cdot 0.5H_2O^b$	6.42(n = 4)			
20	н	$2 CH_{3}S(CH_{2})_{2}$	H	tert-Bu	138-140	EtCOMe	$C_{16}H_{27}NO_{3}S \cdot 0.5C_{4}H_{4}O_{4}^{b}$	8.74 (n = 6)			
21	н	2 CH ₂ =CHCH ₂ OCH ₂		tert-Bu	161-163	MeOH-Et,O	$C_{17}H_{27}NO_4 \cdot 0.5C_4H_4O_4^b$	8.96 (n = 6)			
22	Н	4 $CH_3O(CH_2)_2$	Н	<i>i</i> -Pr	92-95	EtCOMe	$C_{15}H_{26}NO_4 \cdot HCl$	6.43 (n = 4)			
23	н		н	<i>i</i> -Pr	165-166	MeOH-Et₂O	$C_{17}H_{23}NO_4 \cdot 0.5C_4H_4O_4^b$	8.38 (n = 4)			
24	н	2 CH ₂	н	tert-Bu	148-150	MeOH-Et ₂ O	$C_{18}H_{25}NO_4 \cdot 0.5C_4H_4O_4 \cdot 0.5H_2O^b$	9.05 $(n = 12)$			
25 ^e	н		н	<i>i</i> -Pr	120-137	EtCOMe-Et,O	$C_{17}H_{27}NO_4 \cdot 0.5C_4H_4O_4^{b}$	8.49 (<i>n</i> = 4)			
26a .	н		Н	tert-Bu	151-154	MeOH-Et ₂ O	$C_{18}H_{29}NO_4 \cdot HCl$	8.81 (n = 8)			
26b ^f	н		н	tert-Bu	118	MeOH-Et,O	$C_{18}H_{29}NO_{4} \cdot HCl$	8.48(n=4)			
2 7 ^e	н	(` 0 ⁻ CH ₂	Н	C ₆ H ₁₁	151-154	MeOH-Et ₂ O	$C_{20}H_{31}NO_4 \cdot 0.5C_4H_4O_4^b$	7.66(n = 4)			
28	Н		н	tert-Bu	142-146	EtOH-Et,O	$C_{18}H_{25}NO_{3}S \cdot 0.5C_{4}H_{4}O_{4}H_{2}O^{b}$	8.70(n=9)			
2 9	н	(<u> </u>	Н	<i>i</i> -Pr	179-182	МеОН	$C_{17}H_{23}NO_{3}S \cdot 0.5C_{4}H_{4}O_{4}^{b}$	8.40(n=3)			
30	н	2 - CH.		Piperidyl	148-149	MeOH-Et ₂ O	$C_{19}H_{25}NO_{3}S \cdot C_{4}H_{4}O_{4}b$	7.79 (n = 4)			
31	н	S		N NCH ₃	159-161	МеОН	$C_{19}H_{26}N_2O_3S \cdot 2C_4H_4O_4 \cdot 0.5H_2O^b$	6.98 (n = 4)			
32	Н	2 CH ₂	н	<i>tert</i> -Bu	142-146	MeOH-Et ₂ O	$\mathrm{C_{19}H_{26}N_{2}O_{3}}\cdot\mathrm{C_{4}H_{4}O_{4}}\cdot0.5\mathrm{H_{2}O^{b}}$	8.57 (<i>n</i> = 7)			
33	н		Н	<i>tert</i> -Bu	198-200	MeOH-Et ₂ O	$C_{18}H_{24}N_2O_3 \cdot 0.5C_4H_4O_4^{\ b}$	8.15 (n = 4)			
34	н (Piperidyl	150-153	EtOH-Et ₂ O	$C_{19}H_{24}N_2O_3 \cdot C_4H_4O_4^b$	7.79 (<i>n</i> = 4)			
35 ^e	н	\sim	н	<i>tert</i> -Bu	141-145	MeOH-Et ₂ O	$C_{19}H_{31}NO_4 \cdot C_4H_4O_4^b$	8.22(n=4)			
		2 CH_{2}				-	· · · · · · · ·				
36 <i>e</i>	н	Propranolol	Н	<i>i</i> -Pr	125-128 162-164	MeOH-Et₂O <i>n</i> -PrOH	$C_{18}H_{29}NO_4 \cdot 0.5C_4H_4O_4^{\ b}$ $C_{16}H_{21}NO_2 \cdot HCI$	7.62 (n = 3) 8.31 (n = 12)			
^a All compds were analyzed for C H N ^b Fumaric acid ^c Mixt of 4.methyl-2-(methyvmethyv) phenoxy derivative and 5-methyl-2-(methy											

^aAll compds were analyzed for C, H, N. ^bFumaric acid. ^cMixt of 4-methyl-2-(methoxymethoxy)phenoxy derivative and 5-methyl-2-(methoxymethoxy)phenoxy derivative. ^dMaleic acid. ^eMixt of rac diastereoisomers. ^f26b is the rac diastereoisomer of 26a. ^gAntiisoproterenol guinea pig's trachea. n = number of experiments.

1-tert-Butylamino-3-[o-(methoxymethoxyphenoxy)]-2-propanol Fumarate (2). To a soln of 5.0 g (0.024 mole) of 1,2-epoxy-3-[o-(methoxymethoxy)phenoxy]propane in 50 ml of MeOH were added 2.0 g (0.027 mole) of tert-BuNH₂ and 0.5 g of H₂O. The mixt was allowed to stand at room temp for 48 hr and then evapd *in vacuo*. The residue was dissolved in aq 5% oxalic acid. The aq layer was made alk with KOH, and the sepd oil was extd with C₆H₆. The ext was dried (K₂CO₃). C₆H₆ was removed *in vacuo*, and the residue was distd to give 5.6 g (83%) of the product which crystd on standing, bp 140-145° (0.07 mm), mp 49-52°; fumarate, mp 162-163°. Anal. (C₁₇H₂₅NO₆) C, H, N.

1-tert-Butylamino-3-[o-(2-pyridylmethyl)phenoxy]-2-propanol Fumarate (37). To a soln of 8.5 g (0.152 mole) of KOH in 350 ml of H₂O were added 25 g (0.135 mole) of o-(2-pyridylmethyl)phenol⁵ and 40 g (0.433 mole) of epichlorohydrin. The mixt was stirred at room temp for 6 hr, then extd with C_6H_6 . The C_6H_6 layer was treated with 5 g of decolorizing charcoal, washed (H₂O), and evapd *in vacuo*. To a soln of the residual oil in 70 ml of MeOH were added 10 g (0.147 mole) of *tert*-BuNH₂ and 0.5 g of H₂O. The mixt was allowed to stand at room temp for 72 hr and evapd *in vacuo*. The residual oil was extd with 5% HCl. The aq layer was made alk with NaOH and the isolated oil was extd with C_6H_6 . The ext was treated with 5.0 g of decolorizing charcoal, then washed with H₂O. After drying (K₂CO₃), C_6H_6 was removed *in vacuo*. The oily residue yielded 8.5 g (27.5%) of the fumarate, mp 196–200°. Anal. ($C_{21}H_{28}N_2O_4$) C, H, N.

1-tert-Butylamino-3-[o-(tetrahydrofurfuryloxy)phenoxy]-2propanol Hydrochloride (26a, 26b). To a soln of 77 g (0.308



^aSee Table I, footnote a. ^bFumaric acid. ^cSee Table I, footnote g.

mole) of 1,2-epoxy-3-[o-(tetrahydrofurfuryloxy)phenoxy]propane in 230 ml of MeOH were added 27 g (0.369 mole) of tert-BuNH₂ and 3 ml of H₂O. The mixt was allowed to stand at room temp for 48 hr and then evapd *in vacuo*. The residual oil was extd with 10% HCl. The aq layer was made alk with NaOH and the sepd oil was extd with C₆H₆. The ext was dried (K₂CO₃) and concd *in vacuo*, and the residue was distd to give 89 g (89.5%) of 1-tert-butylamino-3-[o-(tetrahydrofurfuryloxy)phenoxy]-2-propanol, bp 180-186° (0.07 mm).

Anhyd HCl (12.5 g, 0.342 mole) was introduced into a chilled soln of 89 g (0.276 mole) of 1-*tert*-butylamino-3-[o-(tetrahydrofur-furyloxy)phenoxy]-2-propanol in 270 ml of CHCl₃. After 2 hr, white cryst ppts were filtered, dried *in vacuo*, and recrystd twice from MeOH-*i*-Pr₂O to give 39 g of one of the racemic diastereoisomers of the product, mp 118°. *Anal.* (C₁₈H₂₉NO₄ · HCl) C, H, N.

The filtrate was evapd to dryness *in vacuo*. The solid residue was collected and recrystd twice from MeOH-*i*-Pr₂O to give 37 g of the other racemate, mp 151-154°. *Anal.* ($C_{18}H_{26}NO_4$ ·HCl) C, H, N.

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